Date: Tuesday, 4/25/2006 11:47:16 AM
User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.
Job Number : 26843
Estimate Number : 10804
P.O. Number : N/A
This Issue : 4/25/2006 **S.O. No.** : N/A
Prsht Rev. : NC
First Issue : 4/25/2006 **Type** : N/A
Previous Run : 00015
Written By : SEE ABOVE USER & DATE
Checked & Approved By : " " " "
Comment :

Drawing Name : D204-618-011
Part Number : Z_CUSTOM
Drawing Number : ECN797 / DSI9325
Project Number : N/A
Drawing Revision : N/A
Material : N/A
Due Date : 5/2/2006 **Qty:** 5 **Um:** Each

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
UPDATE PAPERWORK DSI9325 AND
ADD HARDWARE TO KITS IN STOCK
D204-618-011
ADD:
1 X AN4-11A M17771
2 X D2022-101 B25815 06/04/26 (5)

B23553 3X
B19025 1X
Compact kit
C L06/04/24 (6)

2.0	AN411A	Bolt

Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)
Bolt

3.0	D2022101	Spacer

Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)
Spacer

4.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
ENSURE BATCH NUMBERS MATCH PAPERWORK
REPACKAGE PER PPP

5.0	DC	DOCUMENT CONTROL

Comment: DOCUMENT CONTROL
INSPECT LEVEL 21

06/04/27 (5)
06-04-27

Form: rprocess

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD		ECN #: 797
Date: 06.04.20		
Project No: D204-618/D412-697	Created By: MB	Checked By:
Project Name:	Approved By: (Proj. Manager)	Approved By: (Management if reqd)

Description of Change:

RELEASE: *DSI 9325 REV.A (P/N D204-618)
*DSI 9327 REV.A (P/N D412-697)

REVISE/RELEASE: *D2982 REV.B
*D3217 REV.B

Engineering Actions	Yes	No	Responsible	To happen by:	Complete
Required Documents Under Review?		✓			
Update Blue/Pink Folder/Electronic File	✓		KJ	06.04.24	06.04.24
Update DSI ~~Folder~~/Electronic File	✓		KJ	06.04.24	06.04.24
Update D-Part Master Binder	✓		KJ	06.04.24	06.04.24
Update Grey Project Binder	✓		KJ	06.04.24	06.04.24
Update DEO/DSI Binder	✓		KJ	06.04.24	06.04.24
Update Master Document List (MDL)		✓			
Update Drawing Approval Record (DR)		✓			
Update Change Record Form		✓			
Move Electronic File	✓		KJ	06.04.24	06.04.24
Notify TCA of Change		✓			
Notify FAA of Change		✓			
Update QSI 021 (TC/FAA STC)		✓			
Update QSI 036 (K-Kits)		✓			
Scan Documents		✓			
Update Accpac Database		✓			
Update Access Database		✓			
Verification ARC		✓			
Create/Update STC Approval List		✓			
Update Prod. Dev. Summary		✓			
Create/Update COSS (Estimate/BOM)	✓		JLM	06.04.24	
Create/Update PPP's	✓			06.04.24	
Update Paperwork Kits in Production		✓			
Update Paperwork Kits in Stock	✓		LL/KS	06.04.24	NONE IN STOCK
Rework/Scrap Current Production		✓			
Rework/Scrap Kits in Stock?	✓		LL		
Update Qpulse		✓			
Create/Update Controlled PDF Dwgs	✓		KJ	06.04.24	06.04.24
Create/Update FAI sheets		✓			
Create/Update CNC Programs		✓			
Create/Update Tooling		✓			
Create/Update DXF File		✓			
MPP required?		✓			
Notify Previous Customers		✓			
Notify Eurocopter France		✓			

Notes:

* D2982 REV.B: MS20470AD4 RIVET LENGHT CHANGE – APPLY ENG. ACTIONS ACCORDINGLY.
* D3217 REV.B: CORRECTED MISREPRESENTATION OF "TRAVEL A" – APPLY ENG. ACTIONS ACCORDINGLY.
* DSI 9325 REV.A: REPACKAGE AND UPDATE PAPERWORK OF KITS IN STOCK AS PER DSI (5) D204-618-011 IN STOCK
* DSI 9327 REV.A: UPDATE PAPERWORK KITS IN STOCK (NONE IN STOCK)

ECN Complete: _____ Date: _____

REFERENCE ONLY

H:\Forms\Engineering\approved eng\ECNrevK.xls